

**MANUFACTURERS OF** BURNISHED HARD CHROME PLATED RODS, GROUND BARS, GUIDE BARS, TIE BARS & NUTS, PISTON RODS





# FARMSON ENGINEERS

#### **THE COMPANY**

Since 2003, Farmson Engineers has been achieving breakthrough quality in the manufacturing of Shafts & Rods. We are known for our variety, customized manufacturing and delivery according to the industrial requirements, and we have now built an ever expanding client base in the country.

Our state-of-the-art production facility, equipped with the precision machinery and in-house processes for Straightening, Machining, Grinding, Polishing, Burnishing, Hardchrome Plating and Finishing, we are now perched to expand into newer areas in the market, guided by the insights of a professional management.

#### **OUR VISION & MISSION**

Farmson Engineers constantly endeavours to delight their presence and enhance their future in the industry of hard chrome plated bar manufacturing. Our clients are our primary indicators of success & we strive to exceed their expectations. We at Farmson Engineers, are at constant hustle to bring consistent productivity & quality in the manufacturing industry.

#### **OUR QUALITY POLICY**

Quality is our number one priority, and a steady and strong focus has led our team aim for total customer satisfaction. Our fully equipped Quality Inspection Department ensures that every product we make is a mark of Performance, Quality and Value. We are ISO 9001:2015 Certified by Bureau Veritas.

## **INFRASTRUCTURE - FACILITY**



Hydraulic Press



Conventional Lathe



**CNC Turning Centre** 



Centreless Grinding



Cylindrical Grinding



**CNC** Burnishing



Hard Chrome Plating Tank



Polishing



Surface Plate

# TECHNICAL SPECIFICATIONS

Material of Construction

: Alloy & Carbon Steel; C45, EN8-D, EN9, EN19, EN24, EN31, Stainless Steel 300 & 400 Series, Aluminium & Others

**Diameter**: 12 mm to 500 mm

**Length** : Upto 6000 mm

Straightness : Approximately 0.1 mm/ meter
Surface Roughness : Approximately 0.1 Ra to 0.4 Ra

Run Out : Approximately 20 to 40 Microns

#### STANDARDIZED PRODUCTS

- ◆ Burnished Hard Chrome Plated Rods
- Induction Hardened Chrome Plated Rods
- ▶ Peeled Ground Bars

## **CUSTOMIZED PRODUCTS**

- Guide Bars, Tie Bar & Nuts for Injection Moulding
- Piston Rod for Hydraulic Cylinder
- Pins

- Shafts
- Toggle Pin
- Pump Shaft
- Hardened Dowel Pin Motor Shaft & others
- Ejector Pin & others

### **OTHER PRODUCTS**

- ◆ Burnished Honed Tubes/ Pipes
- → Hard Chrome Plated Pipes/ Hollow Rod
- Raw Material
  - Round Bars (Black, Cold Drawn & Peeled) in all ISO Standard Grades
- Hydraulic Cylinder Parts
  - Piston
  - Gland
  - Gland Cap
  - Head

## OUR PRODUCTS



Tie Bar



Piston



Hard Chrome Plating Rods





Sleeve



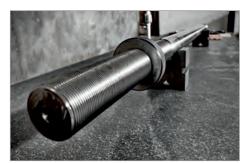
Tie Bar



Nuts



Machined Rods



Injection Moulding - Tie Bar

**Microns Tolerance Chrome Plating Thickness** 

**Chrome Hardness** 

Induction Hardness & Depth

: f7, f8, h6, h9, g6, & others as required (ISO Tolerances).

: 15 to 200 microns/ side : 850 HV to 1100 HV

Upto 65 HRC in depth of 2 to 5 mm per side.

## **INDUSTRIES WE SERVE**



Injection Moulding



Printing & Rotogravure



Converting & Packing



**Pneumatics** 



Hydraulic Lift & Press



Hydraulic Cylinders



Blow Moulding



Agriculture



Textile



Extrusion



Stone Processing



**Pharmaceuticals** 

# **OUR SERVICES**

- Heat Treatment
  - Quenching & Tempering, Induction Hardening, Stress Relieving, Annealing, Case Hardening, Normalising
- Straightening
- Machining
  - Turning & Length, Threading, Drilling, Boring, Shaping, Planning, Milling, CNC & VMC

- Grinding
  - Internal, Centreless & Cylindrical,
- Polishing
- Burnishing
- Plating
  - Chrome, Nickel & Zinc

## WHY FARMSON ENGINEERS?

By choosing Farmson Engineers as your preferred vendor:

- You get the advantage of the expertise and experience gathered by us over the past 18 years and benefit from the same.
- We maintain stocks for you as per the production plan.
- We supply material pre-inspected & so it is ready to assemble at your workshop
- We are here at your service to solve your queries at all times, even on holidays

WE, FARMSON ENGINEERS WELCOME YOU TO BE A PART OF OUR BIG FAMILY FOR AN EASY PROCESS & GET HIGHLY PRECISE QUALITY PRODUCTS.



#### **FARMSON ENGINEERS**

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